# (d) SANY 

## SCI850A

SANY Crawler Crane 85 Tons Lifting Capacity

Quality Changes the World

Max. lifting moment: 358t•m
Largest boom length: 57 m
Max. boom+jib combination: $48 \mathrm{~m}+18 \mathrm{~m}$

The parameters, pictures and standard/optional equipment are only for reference in this brochure, the actual machine is based on the effective price list and contract.

Crawler Crane Series SCI850A

## Main <br> Characteristics <br> - Product Specifications <br> - Safety Device

- Major Performance \& Specifications
- Outline Dimension
- Transport Dimension
- Transport Plan
- H Configuration
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## Main Characteristics

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## Product Specification

## Engine

- ISUZU 6HK1XKSC Diesel Engine.
- Type: 6-cylinder in-line, direct injection, water-cooled, intercooler. Compliant with European Off-highway Tier III emission standard, and Chinese Off-highway Tier III emission standard.
- Displacement: 7.79L.
- Rated power 212 kW/2000rpm.
- Operation power: 200kW/1800rpm.
- Max. output torque $1080 \mathrm{~N} \cdot \mathrm{~m} / 1500$ rpm.
- Starter device: 24V-5.0kW.
" Battery: two 12 V large battery in serial connection.
" Fuel tank: 400L.


## Electrical Control System

- SYIC-2 integrated control system independently developed by SANY is adopted to ensure high system integration, accurate operation, and reliable quality. The control system mainly includes power system, engine system, master control system, load moment limiter system, auxiliary system, and safety monitoring system.
- The controller, monitor, and the engine communicates through CAN Bus.
- Monitor: the working parameters and status are shown on the monitor, such as the engine speed, fuel volume, engine oil pressure, servo pressure, engine working hours, lifting conditions and boom angle.
- The Skyeye Monitoring System and Remote Control of machine traveling on/off the trailer is offered as optional.


## Hydraulic System

- Main pump: adopt large piston pump with open displacement to provide oil for the machine actuator;
- Gear pump: dual gear pumps are used for swing, radiator and control circuit.
- Control: the main pump adopt the control of electrical proportionate positive flow; winch motor is piston motor of variable displacement. The operation components are two hydraulic control handles, and one dual travel pedal control valve to control each actuator in proportionate way.
- System max. pressure:Main load hoist, aux. load hoist, boom hoist winch and travel system: 35 MPa .
- Swing system: 24MPa;
- Control system: 5MPa;
- Hydraulic oil tank capacity: 305L.


## Swing Mechanism

- Swing brake adopts wet, spring loaded, normally-closed brake, and braking through spring force;
- Swing system, equipped with integrated swing buffer valve, has free slipping function. It is featured in steady starting and control, and excellent inching function. Unique swing buffer design and steadier brake;
- Internal-gear swing drive can swing the upperworks by $360^{\circ}$.
- Swing lock: Swing lock is designed. When the operation is over or the machine is in transport, the upperworks can be locked tightly.
- Swing bearing: single row ball bearing.
- Swing speed: 0-2.4rpm.


## Main Load and Aux. Load Hoist Mechanism

- Main and aux. hoist winches are driven separately by motor via gearbox. Operating winch handle can control the winch to rotate to two directions, which are lifting and lowering of hook. Excellent inching function is equipped on the machine.
- Drums with fold-line grooves can ensure the wire rope reeved in order in multilayers.
- Free fall for main and aux. load hoist is offered as optional.

|  | Rope speed of main/aux. load hoist winch | $0 \sim 135 \mathrm{~m} / \mathrm{min}$ |
| :--- | :--- | ---: |
| Main, aux. <br> load hoist | Wire rope diameter | $\Phi 22 \mathrm{~mm}$ |
|  | Wire rope length of main/aux. load hoist | 240 ml 150 m |
|  | Rated single line pull | 8 t |

## Boom Hoist Mechanism

" Boom hoist winches are driven separately by motor via gearbox. Operating winch handle can control the winch to rotate to two directions, which are lifting and lowering of boom.

- Drums with fold-line grooves can ensure the wire rope reeved in order in multilayers.

| Boom hoist <br> mechanism | Rope speed of boom hoist winch | $0 \sim 55 \mathrm{~m} / \mathrm{min}$ |
| :--- | :--- | ---: |
|  | Wire rope diameter | $\Phi 16 \mathrm{~mm}$ |
|  | Wire rope length of boom hoist | 148 m |

## Cab and Control

- The upgraded cab is designed with interior and control consoles more softened and consistent. The hatchback glass at front and sliding window ventilate the cab and easy communication. There are low and high-beam lights, back-view mirror, heater and $A / C$, radio and other functions. The layout of seat, handles, control buttons are designed with ergonomic principles to make operation more comfortable;
- Cab layout: Large integrated touch screen and discrete monitoring disply; man-machine interaction interface are more perfect;
" Armrest box: On left and right armrest box are control handles, electrical switches, emergent stop and ignition switch. The armrest box can be adjusted along with the seat;
- Seat: multi-way and multi-level floating adjustable seat with unload switch;
" A/C: cool and heat air; optimized air channels and vents;
- The display with back-video can monitor conditions behind the counterweight and surrounding the machine at real time.


## Counterweight

- Counterweight tray and blocks are piled up for easier assembly and transport.
- Rear counterweight: total 27.6t.
- Rear counterweight: tray $8.2 t \times 1$, left counterweight block $3 t \times 2$, right counterweight block $3 \mathrm{t} \times 2$, left counterweight block $3.7 \mathrm{t} \times 1$, and right counterweight block $3.7 \mathrm{t} \times 1$.
" Carbody counterweight: 7.8 t in total, $3.9 \mathrm{t} \times 2$ at the front and rear of carbody.


## Product Specification

## Upperworks

- Weldment frame of high-strength steel, no torsion; reasonable arragement of the parts for easy maintenance.


## Lowerworks

" Independent travel driving units are adopted for each side of the crawler, to realize straight walking and turning driven by travel motor through gearbox and drive wheel.

- Lower outrigger cylinders are optional.


## Crawler Extension and Retraction

- The crawlers can extend and retract via cylinders. During Work Mode, the crawlers must be extended, and retracted during transport with crawlers on when no load limit required.


## Crawler Tensioning

- The jack is used to push the guide wheel and insert the shim to adjust crawler tension.


## Track Pad

- High-strength alloy cast steel track pad can prolong the service life.
- They are 800 mm wide, and the total is $65 \mathrm{pcs} \times 2$.


## Operating Equipment

" All chords are high-strength steel tubes, and the boom/jib top sheaves are made of high-strength anti-wearing Nylon material protecting wire rope. The hooks are installed with milled welded steel sheave.

## Boom

- Lattice structure. The chord adopts high-strength structural tube and each section is connected through pins.
- Basic boom: 6 m boom top +6 m boom base;
- Boom insert: $3 m \times 1,6 m \times 1,9 m \times 4$;
- Boom length: 12m~57m.


## Fixed Jib

" Lattice structure. The chord adopts high-strength structural tube and each section is connected through pins.

- Basic boom: 4.5 m boom top +4.5 m boom base;
- Boom insert: $4.5 \mathrm{~m} \times 2$;
- Boom length: 9m~18m;
- Longest boom + jib: 48 m boom +18m jib.


## Extension Jib

- The extension jib is a welded structure connected to the boom tip by pins, used for auxiliary hook.
" Extension jib length: 1.1 m .


## Hook Block

- 80t hook block, 5 sheaves;
- 45t hook block, 3 sheaves;
- 15t hook block, 1 sheave;
- 9t ball hook.



## Assembly Mode/Work Mode Switch

- In Assembly Mode, some safety protection devices are off work to facilitate crane assembly;
- In Work Mode, all safety devices activate to protect the operation.


## Emergent Stop

- In emergent situation, this button is pressed down to cut off the power supply of whole machine and all actions stop.


## Load Moment Indicator (LMI)

- It is an independent computerized safety control system. LML can automatically detect the load weight, work radius and boom angle, and present on the display the rated load, actual load, work radius and boom angle. In normal operation, the LML can make a judgment and cut off automatically if the crane moves towards dangerous direction. It can also perform as a black box to record the lifting information.
" Composition: display, angle sensor, force sensor.


## Over-hoist Protection of the Main/ Auxiliary Hooks

- Over-hoist protection device comprises of limit switch and weight on boom top, which prevents the hook lift up too much. When the hook lifts up to the limit height, the limit switch activates, buzzer on the left control panel sends alarm, and failure indicator light starts to flash, the hook hoisting action is cut off automatically.


## Over-release Protection Device of the Main/Auxiliary Winch

- It is comprised of activator in the drum and proximity switch to prevent over release of wire rope. When the rope is paid out close to the last three wraps, the limit switch acts, and the system sends alarm through buzzer and show the alarm on the instrument panel, automatically cutting off the winch action.


## Function Lock

- If the function lock level is not in work position, all the other handles won't work, which prevents any mis-operation caused by accidental collision.


## Boom Hoist Drum Lock

Boom hoist drum lock is designed to lock the winch action when it is not used, so as to prevent mis-operation. The boom hoist winch pawl can open and close along with the lever. When the lever comes back to neutral, the pawl will lock the drum automatically to make sure the boom stays safe while not working.

## Swing Lock

Swing Lock can lock the machine at four positions, front and back, left and right.

## Boom Limit Device

- When the boom elevation angle reaches the max. angle, the buzzer sounds and boom action cut off. This protection is twostage control ensured by both LML system and travel switch.


## Back-stop Device

- Its major components are nesting tubes and spring, in order to buffer the boom backlash and prevent further tipping back.


## Boom Angle Indicator

- Pendulum angle indicator is fixed on the side of boom base close to the cab, so as to provide convenience to the operator.


## Hook Latch

" The lifting hook is installed with a baffle plate to prevent wire rope from falling off.

## Tri-color Load Indicator

- The load indication light has three colors, green, yellow and red, and the real time load status is presented on the display. When the actual load is smaller than $90 \%$ of rated load, the green light is on; when the actual load is larger than $90 \%$ and smaller than $100 \%$, the yellow light is on, the alarm light flashes and sends out intermittent sirens; when the actual load reaches $100 \%$ of rated load, the red light on, the alarm light flashes and sends out continuous sirens. When the actual load reaches 102\% of the rated load, the system will automatically cut off the crane's dangerous operation.


## Warning Light

- Warning light will keep flashing once the machine is powered on, so as to warn the people around the machine.


## Swing Indicator Light

- The swing indicator light flashes during traveling or swing.


## Illumination Light

- The machine is equipped with, short-beam light in front of machine, front angle adjustable far-beam, lamps in operator's cab, lighting devices for night operation, so as to increase the visibility during work.


## Rearview Mirror

- It is installed on the left of the operator's cab for monitoring the rear part of the machine.


## Pharos

- Pharos is mounted on the top of boom/jib to indicating the height.


## Anemometer

" It is mounted on the top of boom/jib, and the real-time wind speed is displayed on the monitor in the cab.

## Electronic Level Gauge

- It displays the tipping angle of crane on the monitor in real time. The automatic warning will show up once it is over the set value.


## Function Lock Lever

- If the operator leaves the seat, all control handles will be locked immediately to prevent any mis-operation due to accidental collision.


## Engine Power Limit Load Adjustment and Stalling Prot ection

- The controller monitors the engine power to prevent engine getting stuck and stalling.


## Engine Status Monitoring

- The engine status will be presented, such as engine coolant temperature, fuel volume, total work hours, engine oil pressure, engine speed, battery charging, voltage.


## GPS Monitoring System

- Standard remote monitor: GPS positioning, GPRS data transfer, working status and statistics, operation data monitor and anaysis, and remote diagnosis of failure.


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## Technical Parameters

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- Page 11 Outline Dimension
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- Page 17 Transport Plan


## Major Performance \& Specifications

| Major Performance \& Specifications of SCI850A |  |  |  |
| :---: | :---: | :---: | :---: |
| Performance Indicators |  | Unit | Parameter |
| Boom Configuration | Max. rated lifting capacity | t | 85 |
|  | Max. lifting moment | tm | 358 |
|  | Boom length | m | 12~57 |
|  | Boom hoist angle | 。 | 30~80 |
| FJ | Jib length | m | 9~18 |
|  | Longest boom + longest jib | m | 48+18 |
| Speed | Rope speed of main/aux. winch | $\mathrm{m} / \mathrm{min}$ | 0~135 |
|  | Rope speed of boom hoist winch | $\mathrm{m} / \mathrm{min}$ | 0~55 |
|  | Swing speed | rpm | 0~2.4 |
|  | Travel speed | km/h | 0~1.3 |
| Wire rope | Main hoist wire rope: diameter $\times$ length | $\phi \mathrm{mm} \times \mathrm{m}$ | $22 \times 240$ |
|  | Aux. hoist wire rope: diameter $\times$ length | $\phi m m \times m$ | $22 \times 150$ |
|  | Single line pull of main/aux. load hoist wire rope | t | 8 |
| Engine | Model/Displacement | \L | ISUZU 6HK1 7.79 |
|  | Rated power/revolution speed | kW/ rpm | 212/2000 |
| Transport | Weight of basic boom | t | 75.5 |
|  | Rear counterweight | t | 27.6 |
|  | Transport weight of basic machine (with crawler frame and boom base) | t | 37.5 |
|  | Transport weight of basic machine (without crawler frame and boom base) | t | 20.6 |
|  | Machine transport dimension (with crawlers and boom base) $\mathrm{L} \times \mathrm{W} \times \mathrm{H}$ | mm | $12500 \times 3450 \times 3460$ |
|  | Machine transport dimension (without crawlers and boom base)L×W $\times \mathrm{H}$ | mm | $7800 \times 3000 \times 3100$ |
| Other specifications | Average ground pressure (basic boom) | MPa | 0.082 |
|  | Gradeability | \% | 30 |




| Basic Machine 1 (with boom base, | $\times 1$ |
| :--- | ---: |
| crawlers) | 12.50 m |
| Length(L) | 3.45 m |
| Width(W) | 3.46 m |
| Height(H) | 37.5 t |


| Basic Machine 3 (without boom | $\times 1$ |
| :--- | ---: |
| base, crawlers) | 7.80 m |
| Length(L) | 3.00 m |
| Width(W) | 3.10 m |
| Height(H) | 20.6 t |
| Weight |  |


| Crawlers | $\times 2$ |
| :--- | :---: |
| Length(L) | 6.10 m |
| Width(W) | 1.10 m |
| Height(H) | 1.10 m |
| Weight | 7.83 t |


| Boom Base | $\times 1$ |
| :--- | ---: |
| Length(L) | 6.22 m |
| Width(W) | 1.51 m |
| Height(H) | 1.87 m |
| Weight | 1.24 t |


| Boom Top | $\times 1$ |
| :--- | ---: |
| Length(L) | 6.48 m |
| Width(W) | 1.51 m |
| Height(H) | 1.65 m |
| Weight | 1.00 t |


| 9 m Boom Insert | $\times 4$ |
| :--- | ---: |
| Length(L) | 9.13 m |
| Width(W) | 1.51 m |
| Height(H) | 1.55 m |
| Weight | 0.9 t |



| 6m Boom Insert | $\times 1$ |
| :--- | ---: |
| Length(L) | 6.14 m |
| Width(W) | 1.51 m |
| Height(H) | 1.55 m |
| Weight | 0.62 t |
|  |  |
| 3m Boom Insert | $\times 1$ |
| Length(L) | 3.14 m |
| Width(W) | 1.51 m |
| Height(H) | 1.55 m |
| Weight | 0.4 t |


| Fixed Jib Top | $\times 1$ |
| :--- | ---: |
| Length(L) | 4.87 m |
| Width(W) | 0.87 m |
| Height(H) | 0.92 m |
| Weight | 0.31 t |



| Fixed Jib Base and Strut | $\times 1$ |
| :--- | ---: |
| Length(L) | 4.75 m |
| Width(W) | 0.87 m |
| Height(H) | 1.18 m |
| Weight | 0.75 t |


| 4.5m Fixed Jib | $\times 2$ |
| :--- | ---: |
| Length(L) | 4.57 m |
| Width(W) | 0.87 m |
| Height(H) | 0.83 m |
| Weight | 0.24 t |



| Extension Jib | $\times 1$ |
| :--- | ---: |
| Length(L) | 1.38 m |
| Width(W) | 0.96 m |
| Height(H) | 0.77 m |
| Weight | 0.14 t |



| Counterweight Tray | $\times 1$ |
| :--- | ---: |
| Length(L) | 3.80 m |
| Width(W) | 1.55 m |
| Height(H) | 1.05 m |
| Weight | 8.2 t |
|  |  |
|  |  |
| Right Counterweight Block I | $\times 1$ |
| Length(L) | 1.90 m |
| Width(W) | 1.56 m |
| Height(H) | 0.63 m |
| Weight | 3.7 t |
|  |  |
| Left Counterweight Block I | $\times 1$ |
| Length(L) | 1.90 m |
| Width(W) | 1.56 m |
| Height(H) | 0.63 m |
| Weight | 3.7 t |


| Right Counterweight Block II | $\times 1$ |
| :--- | ---: |
| Length(L) | 1.90 m |
| Width(W) | 1.56 m |
| Height(H) | 0.50 m |
| Weight | 3.0 t |


| Left Counterweight Block II | $\times 1$ |
| :--- | ---: |
| Length(L) | 1.90 m |
| Width(W) | 1.56 m |
| Height(H) | 0.50 m |
| Weight | 3.0 t |
|  |  |


| Right Counterweight Block III | $\times 1$ |
| :--- | ---: |
| Length(L) | 1.90 m |
| Width(W) | 1.56 m |
| Height(H) | 0.50 m |
| Weight | 3.0 t |



| Trailer 1 |  |
| :--- | :--- |
| Part(s) | • Basic Machine |
| Weight | • 37.5 t |



| Trailer 2 |  |
| :--- | :--- |
| Part(s) | - 9 m Boom insert $\times 2$ |
|  | - Boom top $\times 1$ |
|  | - $6 m$ boom insert $\times 1$ |
|  | - Extension jib $\times 1$ |
|  | - Carbody counterweight $\times 2$ |
|  | - 4.5 m fixed jib insert $\times 2$ |
|  | - Left counterweight $2 \times 1$ |
|  | - Right counterweight $2 \times 1$ |
|  | - 80 t hook $\times 1$ |
|  | - 45 t hook $\times 1$ |
|  | - 15 t hook $\times 1$ |
|  | - 9 t ball hook $\times 1$ |
| Weight | - 19.8 t |



| Trailer 3 |  |
| :--- | :--- |
| Part(s) | - $9 m$ boom insert $\times 2$ |
|  | - $3 m$ boom insert $\times 1$ |
|  | - Left counterweight $1 \times 1$ |
|  | - Right counterweight $1 \times 1$ |
|  | - Counterweight tray $\times 1$ |
|  | - Left counterweight $3 \times 1$ |
|  | - Right counterweight $3 \times 1$ |
|  | - Fixed jib base $\times 1$ |
|  | - Fixed jib top $\times 1$ |
| Weight | - 25 l |




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## Boom Combination

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## Working Radius in H Configuration



## Load Chart of H Configuration

| SCI850A Crawler Crane-H Configuration 1/2 |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Boom Length 12m~57m, Rear counterweight 27.6t, Carbody counterweight 7.8t |  |  |  |  |  |  |  |  |  |
| $\mathrm{R}(\mathrm{~m}) \quad \mathrm{BL}(\mathrm{~m})$ | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 33 | $\mathrm{BL}(\mathrm{~m}) \quad \mathrm{R}(\mathrm{~m})$ |
| 4 | 85 |  |  |  |  |  |  |  | 4 |
| 5 | 71.6 | 70 | 68 |  |  |  |  |  | 5 |
| 6 | 55.3 | 54.8 | 54.2 | 52.8 | 51.8 |  |  |  | 6 |
| 7 | 43.9 | 43.9 | 43.9 | 43.8 | 43.8 | 43 | 42 |  | 7 |
| 8 | 36.2 | 36.2 | 36.1 | 36.1 | 36 | 36 | 35.8 | 35.1 | 8 |
| 9 | 30.8 | 30.7 | 30.7 | 30.6 | 30.5 | 30.5 | 30.4 | 30.3 | 9 |
| 10 | 26.7 | 26.7 | 26.6 | 26.5 | 26.5 | 26.4 | 26.3 | 26.2 | 10 |
| 11 | 23.6 | 23.5 | 23.5 | 23.4 | 23.3 | 23.2 | 23.2 | 23.1 | 11 |
| 12 |  | 21 | 21 | 20.9 | 20.8 | 20.7 | 20.6 | 20.5 | 12 |
| 14 |  | 17.3 | 17.2 | 17.1 | 17 | 17 | 16.9 | 16.8 | 14 |
| 16 |  |  | 14.5 | 14.5 | 14.4 | 14.3 | 14.2 | 14.1 | 16 |
| 18 |  |  |  | 12.5 | 12.4 | 12.3 | 12.2 | 12.1 | 18 |
| 20 |  |  |  |  | 10.8 | 10.7 | 10.6 | 10.5 | 20 |
| 22 |  |  |  |  | 9.6 | 9.5 | 9.4 | 9.3 | 22 |
| 24 |  |  |  |  |  | 8.5 | 8.4 | 8.3 | 24 |
| 26 |  |  |  |  |  |  | 7.5 | 7.4 | 26 |
| 28 |  |  |  |  |  |  |  | 6.7 | 28 |

Note: Gray shaded values are determined by strength, and others by stablity.

## Load Chart of H Configuration

| SCI850A Crawler Crane-H Configuration 2/2 |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Boom Length 12m~57m, Rear counterweight 27.6t, Carbody counterweight 7.8t |  |  |  |  |  |  |  |  |  |
| $R(m) \quad B L(m)$ | 36 | 39 | 42 | 45 | 48 | 51 | 54 | 57 | $R L(m)$ |
| 8 | 34.4 |  |  |  |  |  |  |  | 8 |
| 9 | 30 | 29.5 | 28.9 |  |  |  |  |  | 9 |
| 10 | 26.2 | 26.1 | 25.6 | 25.1 | 24.7 |  |  |  | 10 |
| 11 | 23 | 23 | 22.8 | 22.5 | 22.2 | 21.7 |  |  | 11 |
| 12 | 20.5 | 20.4 | 20.3 | 20.2 | 20 | 19.6 | 18 | 16 | 12 |
| 14 | 16.7 | 16.6 | 16.5 | 16.4 | 16.4 | 16.2 | 16 | 15.2 | 14 |
| 16 | 14 | 13.9 | 13.8 | 13.7 | 13.7 | 13.5 | 13.3 | 13.1 | 16 |
| 18 | 12 | 11.9 | 11.8 | 11.7 | 11.6 | 11.5 | 11.3 | 11 | 18 |
| 20 | 10.4 | 10.4 | 10.2 | 10.1 | 10.1 | 9.9 | 9.8 | 9.6 | 20 |
| 22 | 9.2 | 9.1 | 9 | 8.9 | 8.8 | 8.7 | 8.6 | 8.4 | 22 |
| 24 | 8.2 | 8.1 | 8 | 7.9 | 7.8 | 7.6 | 7.5 | 7.3 | 24 |
| 26 | 7.3 | 7.3 | 7.1 | 7 | 6.9 | 6.8 | 6.7 | 6.5 | 26 |
| 28 | 6.6 | 6.5 | 6.4 | 6.3 | 6.2 | 6.1 | 6 | 5.8 | 28 |
| 30 | 6 | 5.9 | 5.8 | 5.7 | 5.6 | 5.5 | 5.4 | 5.2 | 30 |
| 32 | 5.5 | 5.4 | 5.2 | 5.2 | 5.1 | 4.9 | 4.8 | 4.7 | 32 |
| 34 |  | 4.9 | 4.8 | 4.7 | 4.6 | 4.5 | 4.4 | 4.2 | 34 |
| 36 |  |  | 4.4 | 4.3 | 4.2 | 4 | 3.9 | 3.7 | 36 |
| 38 |  |  |  | 3.9 | 3.8 | 3.7 | 3.6 | 3.4 | 38 |
| 40 |  |  |  | 3.6 | 3.5 | 3.3 | 3.2 | 3 | 40 |
| 42 |  |  |  |  | 3.2 | 3 | 2.9 | 2.7 | 42 |
| 44 |  |  |  |  |  | 2.8 | 2.7 | 2.4 | 44 |
| 46 |  |  |  |  |  |  | 2.5 | 2.2 | 46 |
| 48 |  |  |  |  |  |  | 2.2 | 2 | 48 |
| 50 |  |  |  |  |  |  |  | 1.6 | 50 |

Note: Gray shaded values are determined by strength, and others by stablity.


## Working Radius in FJ Configuration



## Load Chart of FJ Configuration

※ Notes: Rated capacity of crawler crane:
(1). The rated capacity in the load charts is calculated when the crane is parking on firm and level ground and lifting the load slowly and steadily.
(2). The rated capacity values in the load charts are only valid when wind speed is lower than $9.8 \mathrm{~m} / \mathrm{s}$.

3 . The rated capacity in the load charts includes the weight of lifting hook, etc.; therefore, the actual rated capacity is the value after deducting the weight of lifting tools (such as lifting hook), from the rated load in the load charts.
4). The crawlers must be extended during lifting
(5). The values in the load charts are valid for $360^{\circ}$ slewing.

| SCI850A Crawler Crane-FJ Configuration 1/4 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rear counterweight 27.6t, Carbody 7.8t |  |  |  |  |  |  |  |  |  |  |  |  |  |
| BL (m) | 27 |  |  |  |  |  | 30 |  |  |  |  |  | BL (m) |
| Jib Length (m) | 9 |  | 13.5 |  | 18 |  | 9 |  | 13.5 |  | 18 |  | Jib Length (m) |
| $R(m) \quad \begin{array}{r} \text { Boom to jib } \\ \text { angle } \end{array}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | Boom to jib angle |
| 12 | 8 |  |  |  |  |  | 8 |  |  |  |  |  | 12 |
| 14 | 8 | 8 | 8 |  |  |  | 8 | 8 | 8 |  |  |  | 14 |
| 16 | 8 | 8 | 8 | 7 | 7.8 |  | 8 | 8 | 8 |  | 8 |  | 16 |
| 18 | 8 | 8 | 8 | 6.6 | 7.1 |  | 8 | 8 | 8 | 6.7 | 7.3 |  | 18 |
| 20 | 8 | 8 | 7.9 | 6.2 | 6.5 | 4.8 | 8 | 8 | 8 | 6.4 | 6.8 | 4.9 | 20 |
| 22 | 8 | 8 | 7.3 | 5.9 | 6 | 4.5 | 8 | 8 | 7.7 | 6 | 6.3 | 4.6 | 22 |
| 24 | 7.4 | 7.5 | 6.9 | 5.6 | 5.6 | 4.3 | 7.3 | 7.4 | 7.2 | 5.8 | 5.9 | 4.4 | 24 |
| 26 | 6.6 | 6.7 | 6.4 | 5.4 | 5.3 | 4.1 | 6.5 | 6.6 | 6.6 | 5.5 | 5.5 | 4.2 | 26 |
| 28 | 6 | 6 | 6.1 | 5.2 | 4.9 | 3.9 | 5.8 | 5.9 | 5.9 | 5.3 | 5.2 | 4 | 28 |
| 30 | 5.4 | 5.4 | 5.5 | 5 | 4.7 | 3.7 | 5.2 | 5.3 | 5.4 | 5.1 | 4.9 | 3.8 | 30 |
| 32 | 4.9 | 4.9 | 5 | 4.8 | 4.4 | 3.6 | 4.7 | 4.8 | 4.9 | 5 | 4.6 | 3.7 | 32 |
| 34 |  |  | 4.6 | 4.6 | 4.2 | 3.4 | 4.3 | 4.3 | 4.4 | 4.5 | 4.4 | 3.6 | 34 |
| 36 |  |  | 4.2 | 4.2 | 4 | 3.3 |  | 3.9 | 4 | 4.1 | 4.1 | 3.4 | 36 |
| 38 |  |  |  | 3.8 | 3.9 | 3.2 |  |  | 3.7 | 3.7 | 3.8 | 3.3 | 38 |
| 40 |  |  |  |  | 3.5 | 3.1 |  |  | 3.3 | 3.4 | 3.5 | 3.2 | 40 |
| 44 |  |  |  |  |  |  |  |  |  |  | 2.8 | 2.9 | 44 |

Note: Gray shaded values are determined by strength, and others by stablity.

## Load Chart of FJ Configuration

| SCI850A Crawler Crane-FJ Configuration 2/4 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rear counterweight 27.6t, Carbody 7.8t |  |  |  |  |  |  |  |  |  |  |  |  |  |
| BL (m) | 33 |  |  |  |  |  | 36 |  |  |  |  |  | BL (m) |
| Jib Length (m) | 9 |  | 13.5 |  | 18 |  | 9 |  | 13.5 |  | 18 |  | Jib Length (m) |
| $R(m) \quad$ Boom to jib | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | Boom to jib angle $R(m)$ |
| 14 | 8 | 8 | 8 |  |  |  | 8 |  |  |  |  |  | 14 |
| 16 | 8 | 8 | 8 |  | 8 |  | 8 | 8 | 8 |  |  |  | 16 |
| 18 | 8 | 8 | 8 | 6.8 | 7.5 |  | 8 | 8 | 8 | 6.9 | 7.8 |  | 18 |
| 20 | 8 | 8 | 8 | 6.5 | 7 | 5 | 8 | 8 | 8 | 6.6 | 7.2 |  | 20 |
| 22 | 8 | 8 | 8 | 6.2 | 6.5 | 4.7 | 8 | 8 | 8 | 6.3 | 6.7 | 4.8 | 22 |
| 24 | 7.2 | 7.3 | 7.3 | 5.9 | 6 | 4.5 | 7.1 | 7.2 | 7.2 | 6 | 6.3 | 4.5 | 24 |
| 26 | 6.4 | 6.5 | 6.5 | 5.7 | 5.7 | 4.3 | 6.3 | 6.4 | 6.4 | 5.8 | 5.9 | 4.3 | 26 |
| 28 | 5.7 | 5.8 | 5.8 | 5.5 | 5.4 | 4.1 | 5.6 | 5.7 | 5.7 | 5.6 | 5.5 | 4.2 | 28 |
| 30 | 5.1 | 5.2 | 5.3 | 5.3 | 5.1 | 3.9 | 5 | 5.1 | 5.2 | 5.3 | 5.1 | 4 | 30 |
| 32 | 4.6 | 4.7 | 4.8 | 4.9 | 4.8 | 3.8 | 4.5 | 4.6 | 4.7 | 4.8 | 4.7 | 3.9 | 32 |
| 34 | 4.2 | 4.3 | 4.3 | 4.4 | 4.4 | 3.6 | 4.1 | 4.2 | 4.2 | 4.3 | 4.3 | 3.7 | 34 |
| 36 | 3.8 | 3.8 | 3.9 | 4 | 4 | 3.5 | 3.7 | 3.8 | 3.8 | 3.9 | 3.9 | 3.6 | 36 |
| 38 | 3.5 | 3.5 | 3.6 | 3.6 | 3.7 | 3.4 | 3.4 | 3.4 | 3.5 | 3.6 | 3.6 | 3.5 | 38 |
| 40 |  |  | 3.2 | 3.3 | 3.4 | 3.3 | 3 | 3 | 3.1 | 3.2 | 3.3 | 3.4 | 40 |
| 44 |  |  |  |  | 2.8 | 2.9 |  |  | 2.6 | 2.6 | 2.7 | 2.8 | 44 |
| 48 |  |  |  |  |  |  |  |  |  |  | 2.2 | 2.3 | 48 |

Note: Gray shaded values are determined by strength, and others by stablity.

| SCI850A Crawler Crane-FJ Configuration 3/4 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rear counterweight 27.6t, Carbody 7.8t |  |  |  |  |  |  |  |  |  |  |  |  |  |
| BL (m) | 39 |  |  |  |  |  | 42 |  |  |  |  |  | BL (m) |
| Jib Length (m) | 9 |  | 13.5 |  | 18 |  | 9 |  | 13.5 |  | 18 |  | Jib Length (m) |
| $R(m) \xrightarrow[\text { angle }]{\text { Boom to jib }}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | Boom to jib angle <br> $\mathrm{R}(\mathrm{m})$ |
| 14 | 8 |  |  |  |  |  | 8 |  |  |  |  |  | 14 |
| 16 | 8 | 8 | 8 |  |  |  | 8 | 8 | 8 |  |  |  | 16 |
| 18 | 8 | 8 | 8 |  | 8 |  | 8 | 8 | 8 |  | 8 |  | 18 |
| 20 | 8 | 8 | 8 | 6.7 | 7.4 |  | 8 | 8 | 8 | 6.8 | 7.6 |  | 20 |
| 22 | 7.9 | 8 | 8 | 6.4 | 6.9 | 4.9 | 7.8 | 8 | 7.8 | 6.5 | 7 | 5 | 22 |
| 24 | 6.9 | 7.1 | 7.1 | 6.1 | 6.4 | 4.7 | 6.8 | 7 | 7 | 6.3 | 6.3 | 4.7 | 24 |
| 26 | 6.1 | 6.3 | 6.3 | 5.9 | 5.9 | 4.5 | 6 | 6.2 | 6.2 | 6 | 5.7 | 4.5 | 26 |
| 28 | 5.5 | 5.6 | 5.6 | 5.7 | 5.4 | 4.3 | 5.4 | 5.5 | 5.5 | 5.7 | 5.3 | 4.3 | 28 |
| 30 | 4.9 | 5 | 5 | 5.2 | 5 | 4.1 | 4.8 | 4.9 | 4.9 | 5.1 | 4.9 | 4.2 | 30 |
| 32 | 4.4 | 4.5 | 4.5 | 4.7 | 4.6 | 4 | 4.3 | 4.4 | 4.4 | 4.6 | 4.5 | 4 | 32 |
| 34 | 4 | 4 | 4.1 | 4.2 | 4.2 | 3.8 | 3.8 | 3.9 | 4 | 4.1 | 4.1 | 3.9 | 34 |
| 36 | 3.6 | 3.6 | 3.7 | 3.8 | 3.8 | 3.7 | 3.4 | 3.5 | 3.6 | 3.7 | 3.7 | 3.8 | 36 |
| 38 | 3.2 | 3.2 | 3.3 | 3.4 | 3.4 | 3.6 | 3.1 | 3.1 | 3.2 | 3.3 | 3.3 | 3.5 | 38 |
| 40 | 2.8 | 2.9 | 3 | 3.1 | 3.1 | 3.3 | 2.7 | 2.8 | 2.9 | 3 | 3 | 3.2 | 40 |
| 44 |  |  | 2.4 | 2.5 | 2.5 | 2.7 | 2.1 | 2.2 | 2.3 | 2.4 | 2.4 | 2.6 | 44 |
| 48 |  |  | 1.9 | 1.9 | 2 | 2.1 |  |  | 1.8 | 1.8 | 1.9 | 2 | 48 |
| 52 |  |  |  |  | 1.6 | 1.7 |  |  |  |  | 1.5 | 1.6 | 52 |

Note: Gray shaded values are determined by strength, and others by stablity.

## Load Chart of FJ Configuration

| SCI850A Crawler Crane-FJ Configuration 4/4 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rear counterweight 27.6t, Carbody 7.8t |  |  |  |  |  |  |  |  |  |  |  |  |  |
| BL (m) | 45 |  |  |  |  |  | 48 |  |  |  |  |  | BL (m) |
| Jib Length (m) | 9 |  | 13.5 |  | 18 |  | 9 |  | 13.5 |  | 18 |  | $\begin{aligned} & \text { Jib Length (m) } \\ & \begin{array}{l} \text { Boom to jib } \\ \text { angle } \end{array} \quad R(\mathrm{~m}) \end{aligned}$ |
| $R(\mathrm{~m}) \quad \begin{array}{r} \text { Boom to jib } \\ \text { angle } \end{array}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ | $15^{\circ}$ | $30^{\circ}$ |  |
| 16 | 8 |  |  |  |  |  | 8 |  |  |  |  |  | 16 |
| 18 | 8 | 8 | 8 |  |  |  | 8 | 8 | 8 |  |  |  | 18 |
| 20 | 8 | 8 | 8 | 7 | 7.5 |  | 8 | 8 | 8 | 7 | 7.3 |  | 20 |
| 22 | 7.6 | 7.9 | 7.7 | 6.6 | 6.9 |  | 7.6 | 7.8 | 7.6 | 6.7 | 6.7 |  | 22 |
| 24 | 6.7 | 6.9 | 6.9 | 6.4 | 6.2 | 4.8 | 6.6 | 6.8 | 6.8 | 6.5 | 6.1 | 4.8 | 24 |
| 26 | 5.9 | 6.1 | 6.1 | 6.2 | 5.6 | 4.6 | 5.8 | 6 | 6 | 6 | 5.5 | 4.7 | 26 |
| 28 | 5.2 | 5.4 | 5.4 | 5.6 | 5.2 | 4.4 | 5.2 | 5.3 | 5.3 | 5.5 | 5.1 | 4.5 | 28 |
| 30 | 4.7 | 4.8 | 4.8 | 5 | 4.8 | 4.3 | 4.6 | 4.8 | 4.7 | 5 | 4.7 | 4.3 | 30 |
| 32 | 4.2 | 4.3 | 4.3 | 4.5 | 4.4 | 4.1 | 4.1 | 4.2 | 4.2 | 4.4 | 4.3 | 4.1 | 32 |
| 34 | 3.7 | 3.8 | 3.9 | 4 | 4 | 3.9 | 3.6 | 3.8 | 3.8 | 4 | 3.9 | 3.8 | 34 |
| 36 | 3.3 | 3.4 | 3.4 | 3.6 | 3.6 | 3.6 | 3.2 | 3.3 | 3.4 | 3.6 | 3.5 | 3.6 | 36 |
| 38 | 2.9 | 3 | 3.1 | 3.2 | 3.2 | 3.4 | 2.9 | 3 | 3 | 3.2 | 3.1 | 3.3 | 38 |
| 40 | 2.6 | 2.7 | 2.7 | 2.9 | 2.9 | 3.1 | 2.5 | 2.6 | 2.7 | 2.8 | 2.8 | 3 | 40 |
| 44 | 2 | 2.1 | 2.2 | 2.3 | 2.3 | 2.5 | 1.9 | 2 | 2.1 | 2.2 | 2.2 | 2.4 | 44 |
| 48 | 1.5 | 1.6 | 1.7 | 1.7 | 1.8 | 1.9 | 1.5 | 1.5 | 1.6 | 1.7 | 1.7 | 1.9 | 48 |
| 52 |  |  | 1.3 | 1.3 | 1.4 | 1.5 |  |  | 1.2 | 1.2 | 1.3 | 1.4 | 52 |

Note: Gray shaded values are determined by strength, and others by stablity.

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